

# **Re-Fracturing vs. CO<sub>2</sub> Huff-n-Puff** Injection in a Tight Shale Reservoir for Enhancing Gas Production

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Field production data indicate that the shale gas production rate decreases sharply after a few years of the first fracking. Feasible enhanced gas recovery (EGR) approaches are very necessary to be investigated. In this study, we compared re-fracturing with a huff-n-puff gas injection scheme in a shale gas reservoir for EGR. A fully compositional simulation approach coupled with a dual porosity and dual permeability model is used. The gas production performances by using different fracturing fluids (i.e., slickwater and supercritical CO<sub>2</sub>) are evaluated. The effects of huff-n-puff parameters and matrix permeability on the gas production rate and carbon sequestration are investigated. The results show that using a re-fracturing approach yields a better recovery performance than the huff-n-puff gas injection method. Re-fracturing using supercritical CO<sub>2</sub> performs better than using slickwater because the former can create complex threedimensional fracture networks. Huff-n-puff CO<sub>2</sub> injection can enhance the gas recovery effectively in ultra-tight formations. In a relatively high permeable formation, viscous flow instead of adsorption-desorption isotherms becomes the primary mass transfer mechanisms, resulting in a lower gas recovery. Both the re-fracturing treatment and huff-n-puff CO<sub>2</sub> injection are profitable from a long-term cash flowback perspective.

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## Edited by:

Xun Zhong, Yangtze University, China

#### Reviewed by:

Fengshuang Du, China University of Geosciences Wuhan, China Jingwei Huang, Texas AM University, United States

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#### Specialty section:

This article was submitted to Carbon Capture, Utilization and Storage, a section of the journal Frontiers in Energy Research

Received: 18 April 2022 Accepted: 18 May 2022 Published: 06 January 2023

#### Citation:

Wang D, Li Y, Wang B, Shan J and Dai L (2023) Re-Fracturing vs. CO<sub>2</sub> Huff-n-Puff Injection in a Tight Shale Reservoir for Enhancing Gas Production. Front. Energy Res. 10:922860. doi: 10.3389/fenrg.2022.922860 Keywords: shale gas, re-fracture treatment, CO<sub>2</sub> huff-n-puff injection, CO<sub>2</sub> sequestration, EGR approaches

# INTRODUCTION

Driven by the long horizontal well and multi-stage hydraulic fracture, gas has been successfully produced from the ultra-tight shale reservoirs. In the United States, dry shale gas production takes up 79% of the total dry natural gas market share in 2021 (EIA 2022). In China, the identified shale gas resources reach 402.62 billion cubic meters. Shale gas production achieved 23 billion cubic meters in 2021, but field data from different shale gas plays invariably indicated a sharp decrease in the production rate after a few years of first fracking (Baihly et al., 2010). Refracturing treatment has been proposed as a practicable enhancing gas recovery (EGR) approach in such reservoirs. Different studies were conducted to examine the feasibility of re-fracturing from the technical level and economic perspective (French, S et al., 2014; Eshkalak et al., 2014a; 2014b). Re-fracturing treatment is defined as the following concepts: 1) re-fracking the closed fractures and using the high-strength fractured sand to support the cracks and restore the recovery; 2) using temporary plugging additive to plug the old fractures and forcing the fracturing fluid to flow to unblocked paths to create new cracks; 3) sealing the original perforation clusters to produce new perforation clusters; and 4) reserving the original

**TABLE 1** | Physio-chemical differences of the coalbed methane reservoir and the shale gas reservoir.

Coalbed reservoir	Shale reservoir
>50	<50
sorbed gas (98%)	sorbed gas and free gas
1–50	10 <sup>-5</sup> -1
1–40	10-100
$(0.7-7) \times 10^{6}$	$(2-6) \times 10^7$
	Coalbed reservoir >50 sorbed gas (98%) 1–50 1–40 (0.7–7) × 10 <sup>6</sup>

perforation clusters and adding new perforation clusters in originally fractured horizontal wells to re-stimulate low permeability reservoirs and revive gas production (Sheng et al., 2019; Huang et al., 2021; Liu et al., 2021; Xu et al., 2021; Deng et al., 2022).

In addition to re-fracturing treatment, enhancing gas recovery with CO<sub>2</sub> injection is also redeemed as a potential enhancing gas recovery approach. CO<sub>2</sub> has a preferential adsorption over CH<sub>4</sub> in organic-rich shale reservoirs. Experimental results show that the adsorption capacity of CO<sub>2</sub> is two to five times larger than that of CH<sub>4</sub> and one order of magnitude smaller than that in coalbed (Nuttal, 2010; Chareonsuppanimit et al., 2012; Heller and Zoback, 2014; Chen et al., 2018). CO<sub>2</sub> injection into shale reservoirs can not only improve natural gas production through CO2 adsorption and CH<sub>4</sub> desorption but also realize the underground carbon sequestration. Shale gas formation is analogous to coalbed methane reservoirs from the perspective of methane occurring status in tight organic-rich formations (Jenkins and Boyer, 2008; Ross and Bustin, 2009). The sorbed gas content in the shale gas reservoir is relatively smaller than coalbed methane reservoirs. In the shale matrix, the gas occurs in the adsorbed status in organic nano-pores and exists in the free status in inorganic micro-pores and micro-fractures. The physio-chemical differences between the two types of formations are tabulated in Table 1 (Du and Nojabaei,2019). In the past, CO2 injection into coalbed reservoirs has been extensively studies. Coalbed methane resources have also been commercially recovered in many countries through the gas injection technique (Marvor et al., 2004; Gunter et al., 2005; Fujioka et al., 2010). However, only a few filed pilots were performed in shale gas formations (Nuttall et al., 2005; Louk et al., 2017). Nuttall et al. (2005) conducted an in situ test of CO2 geological sequestration in the Devonian Ohio Shale, located at eastern Kentucky. Almost 100 tons of CO2 was planned to be injected into a vertical well. However, the injection has been forced to suspend, owing to a packer failure. Louk et al. (2017) performed a small-scale field pilot of the CO<sub>2</sub> huff-n-puff gas injection in the Chattanooga Shale formation, Tennessee. In this project, up to 510 tons of CO<sub>2</sub> was targeted injected into the formation from the depth of 777.2-1120.1 m. After shut-in for 4 months, the gas flow rate was eight times larger than before in the first month. More valuable natural gas liquid (ethane, propane, and butane) was brought out with CO2 and methane. By the end of 17 months, more than 59% of injected CO2 was successfully stored in the formation. This CO<sub>2</sub> injection test is the first successful field trial in shale gas formation.

Different simulation studies were performed to examine the effect of  $CO_2$  injection in shale gas formation for enhancing

TABLE 2 | Adsorption parameters of methane and carbon dioxide.

	Langmuir adsorption constant (1/kPa)	Maximal adsorbed mass (gmole/kg)
CH <sub>4</sub>	0.00028	0.313
CO <sub>2</sub>	0.00051	1.253

Parameter	Value	Unit: Field	
Model dimensions	2400(L)*900(W)*70(H)	m	
Depth	2755	m	
Initial reservoir pressure	28.70	MPa	
Bottom hole pressure (BHP)	2	MPa	
Initial gas saturation	0.7		
Matrix permeability	0.125	μD	
Matrix porosity	0.031		
Fracture half length	150	m	
Horizontal well length	1800	m	

\* means multiply.

natural gas recoveries. Yu et al. (2014) found the huff-n-puff CO<sub>2</sub> injection approach was unable to improve methane recovery in shale formation (matrix permeability is 500 nD). They concluded that a large amount of injected  $CO_2$ (almost 96%) flowed back with natural gas instead of being stored in the reservoir in an adsorbed status. Huang et al. (2020) developed a multi-continuum simulation model by distinguishing the molecular transport mechanisms in organic and inorganic matter. Both the gas flooding and huff-n-puff gas injection schemes were performed in an organic-rich shale gas reservoir. The results showed that the injected CO<sub>2</sub> in inorganic pores were quickly being reproduced without displacing the adsorbed CH<sub>4</sub>. Meanwhile, they also found that CO<sub>2</sub> flooding is not favorable for enhancing gas recovery in an ultra-tight formation, owing to the low injectivity. CO<sub>2</sub> huff-n-puff showed a better performance than gas flooding, and more than 50% of the injected CO<sub>2</sub> was successfully sequestrated in the reservoir. Du and Nojabaei (2020;2021) included the nano-confinement effect to calculate the diffusion coefficient of CO<sub>2</sub> in a shale gas reservoir and optimized the huff-n-puff gas injection parameters.

In the past, few attempts have been made to compare refracturing with the huff-n-puff gas injection scheme in a shale gas reservoir for EGR. Meanwhile, there is a lack of extensive investigation about the economic differences of these two well stimulation EGR approaches. The primary objective of this work was to examine and compare the re-fracturing and huff-n-puff  $CO_2$  injection approaches to improving gas productions and economic perspectives. The  $CO_2$  sequestration potential in shale formation is also evaluated. A fully compositional simulation approach coupled with a dual-porosity dual-permeability model is used. The differences in adsorption capacities of  $CO_2$  and methane in the shale matrix are considered. The effects of different fracturing fluids, huff-n-puff cycles, and matrix permeabilities on shale gas recovery are also investigated.



**TABLE 4** | Fracture properties of the hydraulic fracture and supercritical CO<sub>2</sub> fractures.

Hydraulic fracturing	
Primary fracture width	0.005 m
Effective permeability	82.0 md
Half length	150 m
SC CO2 fracturing	
Primary fracture width	0.003 m
Effective permeability	49.2 md
Half length	150 m
Natural fracture	0.002 m
Effective permeability	32.8 md



## MATERIALS AND METHODS

In this study, a fully compositional simulation approach is used to study the shale gas production. Based on the mass balance equation, the governing equation is shown as follows:

$$\frac{V}{\Delta t} \Delta (\phi S_g \tilde{\rho}_g y_i) + \frac{V}{\Delta t} \Delta M_i - \sum T (\lambda_g \tilde{\rho}_g y_i \Delta \Phi_g) - \sum_{well} \tilde{\rho}_g y_i q_g^p = 0,$$
(1)

where  $S_g$  is the gas saturation,  $\tilde{\rho}_g$  is the molar gas density,  $y_i$  is the composition in the gas phase,  $M_i$  is the moles of component *i* stored by the adsorption isotherm in unit cell volume, *T* is the transmissibility between two connected cells,  $\lambda_g$  is the mobility of the gas phase,  $\Phi_g$  is the potential of the gas phase, and  $q_g^p$  is the injection or production rate of gas in the well term.

The Peng–Robinson equation of state is used to calculate the phase compositions and gas compressibility factors, and the cubic equation is shown as follows:

$$Z^{3} + [B-1]Z2 + [A - B^{2} - 2B(B+1)]Z - [AB - B^{2}(B+1)]$$
  
= 0,

where

$$A = \sum_{i}^{n_c} \sum_{j}^{n_c} c_i c_j A_{ij}, \qquad (3a)$$

(2)

$$A_{ij} = \left(1 - \delta_{ij}\right) \left(A_i A_j\right)^{0.5},\tag{3b}$$

$$A_{i} = \Omega_{ai}^{0} \left[ 1 + m_{i} \left( 1 - T_{ri}^{0.5} \right) \right]^{2} \frac{P_{ri}}{T_{ri}^{2}},$$
 (3c)

$$B = \sum_{i}^{n_c} c_i B_i, \qquad (3d)$$

$$B_i = \Omega_{bi}^o \frac{P_{ri}}{T_{ri}}.$$
 (3e)

The classical Langmuir adsorption isotherm is used to calculate the adsorption or desorption of methane and carbon dioxide. The equation is shown as follows:

$$q = \frac{V_m bP}{1 + bP},\tag{4}$$

where b is the Langmuir adsorption constant, and  $V_m$  is the maximal adsorbed mass. For methane and carbon dioxide, the two parameters that are used in this study are listed in **Table 2**.

The net present value (NPV) of a horizontal well is calculated as per Eshkalak et al. (2014):















$$NPV = \sum_{t=1}^{T} \frac{V_{revenue}}{(1+i)^{t}} - \left[FC + C_{well} + C_{Frac} + C_{Re-frac} + C_{CO_{2}}\right],$$
(5)

where  $V_{revenue}$  is the value of the production revenue, *i* is the interest rate, and t is the production time (year); *FC* is the fixed cost;  $C_{well}$  is the cost of drilling;  $C_{Frac}$  is the cost of fracturing;  $C_{Frac}$  is the cost of re-fracturing; and  $C_{CO_2}$  is the cost of carbon dioxide.

# SIMULATION MODEL

In this section, we compared re-fracturing with  $CO_2$  huff-n-puff injection in a fractured tight shale reservoir for enhancing gas production. The shale reservoir is a 3-D cubic model with 2400 m in length, 900 m in width, and 70 m in thickness. The initial

method	Total number of stages	Fluid type	Number of gas injection cycles	Produced gas by 15 years (10 <sup>6</sup> m <sup>3</sup> )	Increased gas recovery
Base case	6	water	-	331.79	-
Re-fracture	11	water/water	-	476.03	43.47%
	11	$CO_2/CO_2$	-	544.70	64.17%
Huff-n-puff	6	CO <sub>2</sub>	1	440.76	32.85%
	6	CO <sub>2</sub>	2	380.58	14.71%

TABLE 5 | Comparison of re-fracturing and huff-n-puff gas injection schemes on improving gas recovery.



production of the base case,  $CO_2$  huff-n-puff with one cycle, and  $CO_2$  huff-n-puff with two cycles. **(C)** Cumulative injection and production of  $CO_2$  of the huff-n-puff with one cycle and  $CO_2$  huff-n-puff with two cycles when the matrix permeability is 500 nd.

reservoir pressure is 28.7 MPa. The matrix permeability is 0.125  $\mu$ D, and the porosity is 0.031. The shale reservoir properties are tabulated in **Table 3**. A horizontal well is located in the center with 1800 m in length.

The reservoir is initially subjected to fracking with six stages. The fracture half-length is 150 m. After gas production for 5 years, the reservoir is re-fractured. The schematic diagram is shown in Figure 1. Here, we compared two fracture fluids, i.e., supercritical carbon dioxide and water in the re-fracturing scheme. Normally, the cracks extend along a flat plane when using water as the fracture fluid. Using supercritical CO<sub>2</sub> as the fracture fluid generally create cracks extending three dimensions, and the breakdown pressure is lower than the hydraulic fracturing. Given that using critical the CO<sub>2</sub> fracture creates a more complex fracture network, we added the natural fracture in the CO<sub>2</sub> fracturing scheme. The effective permeabilities of the hydraulic fracture and supercritical CO<sub>2</sub> fracture are listed in Table 4. When using supercritical CO<sub>2</sub> as the fracture fluid, after generating the fractures, we injected CO<sub>2</sub> for 1 month prior to production to account for the remaining CO<sub>2</sub> during the fracturing process.

## **RESULTS AND DISCUSSION**

In this section, we investigated re-fracturing and gas injection methods for enhancing gas recovery and compared the production performance with the base case, i.e., initially fractured with six stages. Two simulation schemes are separately conducted, i.e., fracking with slickwater and fracking with supercritical  $CO_2$ . It should be noted that in the case of re-fracturing with supercritical  $CO_2$ , the initial fracture is also created by using supercritical  $CO_2$  as the fracturing fluid. The fracture properties by using the two types of fracturing fluids are listed in **Table 3**. The simulation results of cumulative gas recovery are plotted in **Figure 2**.

The pressure distributions of the base case (after 15 years), prior to re-fracturing (at the 5th year), and the cases of fracturing with slickwater and supercritical  $CO_2$ , respectively, (after 15 years) are shown in **Figure 3**. The results showed that re-fracturing allows more gas between the previous two stages to be produced and significantly reduces the residual oil.

The results showed that re-fracturing significantly improves the gas production. After producing for 15 years, using slickwater and supercritical  $CO_2$  as fracturing fluids can improve the gas recovery production by 43.47 and 64.17%, respectively. Using supercritical  $CO_2$  as the fracturing fluid to frack the formation yields more gas production. This is **TABLE 6** | Total injected CO<sub>2</sub>, total re-produced CO<sub>2</sub>, and the sequestrated percentage of CO<sub>2</sub> in the reservoir for huff-n-puff gas injection schemes at permeabilities of 125 nd and 500 nd, respectively.

Method	Permeability (nd)	Number of	Total injected	Total re-produced	Sequestrated CO <sub>2</sub>
		cycles	CO <sub>2</sub> (10 <sup>6</sup> mol)	CO <sub>2</sub> (10 <sup>6</sup> mol)	(%)
Huff-n-puff	125	1	1550.13	892.74	42.41
	125	2	3100.26	1904.89	38.56
Huff-n-puff	500	1	1550.13	1223.30	20.96
	500	2	3100.26	2279.18	26.48



TABLE 7 | Costs of fracturing treatment and gas prices.

Parameter	Value	Unit
Well cost	1.5	10 <sup>6</sup> dollars/1000 m
Fracture cost	100	10 <sup>3</sup> dollars/stage
Operating cost	300	10 <sup>3</sup> dollars/year
Interest rate	10	Percentage
Water management cost	10	Percentage of total fixed
Natural gas price	0.18	Dollars/m <sup>3</sup>
Carbon dioxide	0.32	Dollars/m <sup>3</sup>

because that  $CO_2$  create more extended three-dimensional cracks. For a very tight formation (permeability: 0.125 nd), complex fracture networks are very important for gas migration from the tight matrix to the main fracture.

In the huff-n-puff  $CO_2$  injection method, the reservoir is initially fractured with six stages. Two schemes are conducted, i.e., one cycle and two cycles of huff-n-puff. In one cycle of huff-npuff, after primary production for 5 years,  $CO_2$  is injected at 100,000 m<sup>3</sup>/d for 1 year, and then, the well is shut-in for 1 year. After 1-year soaking time, the well is re-produced for 8 years. In two cycles of huff-n-puff,  $CO_2$  is re-injected at 100,000 m<sup>3</sup>/d for 1 year at the 10th year, followed with 1-year soaking time. Then, the well is re-producing for 3 years. The simulation results are plotted in **Figure 4**. The results showed that the cumulative gas production is improved by 32.85 and 14.71% corresponding to one cycle and two cycles of huff-n-puff, respectively. One cycle of gas injection performs better than two cycles. One reason is that in two cycles of the gas injection scheme, twice of injection time and soaking time occupies too much of the total production time. Given that the produced gases include not only methane but also injected  $CO_2$ , we also plotted the produced pure methane in **Figure 5**.

The results show that the produced pure methane is increased by 26.6 and 1.17% for one cycle and two cycles of huff-n-puff, respectively. It means that  $CO_2$  injection indeed shows the ability to increase methane production. To investigate the  $CO_2$  sequestration potential, we also plotted the total moles of injected  $CO_2$  and produced  $CO_2$  in **Figure 6** and calculated the percentage of sequestrated  $CO_2$  in the reservoir.

A total of 42.41 and 38.6% of CO2 is successfully sequestrated in the reservoir at the end of 15 years for one cycle and two cycles of gas injection schemes, respectively. The results show that CO<sub>2</sub> can replace the adsorbed methane from the tight shale matrix, owing to its stronger adsorption potential. A large amount of injected CO<sub>2</sub> is successfully stored in the reservoir. This shows that the tight shale matrix is a huge potential geological sequestration site. A sensitivity analysis is conducted to investigate the matrix permeability on gas production and CO<sub>2</sub> sequestration performances. The results are plotted in Figure 7. When the matrix permeability is 500 nd, the huff-n-puff gas injection schemes yield a lower gas production than the base case. The gas recoveries are reduced by 13.33 and 26.66% for one cycle and two cycles of gas injection, respectively. Given that the produced gas contains injected CO<sub>2</sub>, we also calculated the produced pure methane in Figure 7B. The results show that the recoveries of pure methane are decreased by 18.61 and 36.47%, respectively. It indicates that CO<sub>2</sub> huff-n-puff in a higher permeability reservoir is not very feasible in improving the gas

production. One reason is that the Darcy's flow plays the most important role in gas transport in a not-too-tight formation. Gas is displaced driven by the pressure gradient. The effect of adsorptiondesorption becomes less crucial in a relatively high-permeable formation. We also plotted the sequestrated amount of  $CO_2$  in **Figure 7C**. The sequestrated  $CO_2$  is 20.96 and 26.48% for one cycle and two cycles of huff-n-puff gas injection, respectively. Compared to tighter formation (permeability = 125 nd), the sequestrated amount of  $CO_2$  is much reduced. It means a lot amount of  $CO_2$  is re-produced after shut-in time. The results show that a tighter formation is more suitable for  $CO_2$  huff-n-puff gas injection from the view of enhancing gas recovery and  $CO_2$  geological sequestration.

To compare re-fracturing and huff-n-puff gas injection schemes on improving gas recovery, we also tabulated the produced gas and increased gas recovery in **Table 5**. The matrix permeability is 125 nd. Overall, using the refracturing approach can produce more gas than the huff-n-puff gas injection method. One possible reason is that in the huff-n-puff gas injection process, the gas injection and shut-in process takes up 2 years of the total production time (10 years), leaving the production process shorter. Another finding is that refracturing with supercritical CO<sub>2</sub> shows the best performance among all the cases.

To evaluate the huff-n-puff gas injection scheme on carbon sequestration performance, we also calculated the total injected  $CO_2$ , total re-produced  $CO_2$ , and the sequestrated percentage of  $CO_2$ , as shown in **Table 6**. At a tighter shale matrix, more  $CO_2$  can be stored in the reservoir instead of being re-produced. This is because the adsorption-desorption isotherm plays a more important role than the viscous flow. Meanwhile, one cycle of gas injection in a tighter formation is more favorable in a tighter shale matrix than a higher permeable matrix in terms of carbon sequestration.

The costs of drilling, fracturing, and gas prices are listed in **Table** 7. We calculated the NPV of cash flow for the base case, re-fracturing case, and  $CO_2$  huff-n-puff injection case by 10 and 15 years. The results are plotted in **Figure 8**. The results show that after producing for 10 years, the differences of NPV among the five cases (the base case, re-fracturing with slickwater and supercritical  $CO_2$ , huff-n-puff with one and two cycles) are not very significant. However, after 15 years of production, re-fracturing with slickwater. Despite the fact that the NPV of  $CO_2$  huff-n-puff gas injection is lower than that of the re-fracturing schemes, it is still higher than the base case. In other words, both re-fracturing treatment and huff-n-puff  $CO_2$  injection are profitable from a long-term cash flow perspective.

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# CONCLUSION

In this study, we compared re-fracturing with the huff-n-puff gas injection scheme in a shale gas reservoir for EGR. A fully compositional simulation approach coupled with a dualporosity dual-permeability model is used. EGR approaches are initiated after 5 years of first fracking. The following conclusion is addressed:

- Using refracturing approach yields a better recovery performance than the huff-n-puff gas injection method.
- Re-fracturing using slickwater and supercritical  $CO_2$  can improve the gas production by 43.47 and 64.17%, respectively, compared to the base case without re-fracturing;
- Huff-n-puff CO<sub>2</sub> injection can enhance the gas recovery effectively in ultra-tight formations (permeability is 125 nd). The less the cycle numbers, the more gas production is achieved;
- Huff-n-puff CO<sub>2</sub> injection is not feasible in a highpermeable formation. One possible reason is that the viscous flow instead of adsorption-desorption isotherms becomes the primary mechanisms in mass transfer;
- More than 40% of injected CO<sub>2</sub> can be successfully sequestrated in a tight shale gas formation (125 nD) with one cycle of huff-n-puff injection process;
- Both re-fracturing treatment and huff-n-puff CO<sub>2</sub> injection are profitable from a long-term cash flowback perspective.

## DATA AVAILABILITY STATEMENT

The original contributions presented in the study are included in the article/Supplementary Material, further inquiries can be directed to the corresponding author's.

# **AUTHOR CONTRIBUTIONS**

DW was responsible for conceptualization, methodology, and writing; YL was responsible for data curation, and formal analysis; BW was responsible for simulation analysis; JS was responsible for visualization and supervision, and LD was responsible for writing and data analysis.

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**Conflict of Interest:** Author DW was employed by the New Energy Project Department of Changqing Oilfield Branch of China National Petroleum Corporation. Authors BW, JS, and LD were employed by the Changqing Oilfield Company Sulige South Operation Branch of China National Petroleum Corporation.

The remaining authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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