



Review on Polymer Based Nanoparticles for Increase the Bioavailability of Poorly Water Soluble Drug

Karishma Mahajan^{a*}, Nishant Thakur^a and Simran^a

^a *University Institute of Pharma Sciences, Chandigarh University, Mohali, Punjab- 140413, India.*

Authors' contributions

This work was carried out in collaboration among all authors. All authors read and approved the final manuscript.

Article Information

DOI: 10.9734/JPRI/2021/v33i55B33847

Open Peer Review History:

This journal follows the Advanced Open Peer Review policy. Identity of the Reviewers, Editor(s) and additional Reviewers, peer review comments, different versions of the manuscript, comments of the editors, etc are available here: <https://www.sdiarticle5.com/review-history/77669>

Review Article

Received 27 September 2021

Accepted 02 December 2021

Published 13 December 2021

ABSTRACT

In this review study about the polymeric nanoparticles and how polymer based nanoparticles increase bioavailability of less water soluble drugs. Polymeric nanoparticles have a matrix of biodegradable and biocompatible polymers of synthetic and natural origin. Polymer based nanoparticles are very useful for increase the solubility of the poor water-soluble drugs by decrease the particles size. Polymeric nanoparticles are very useful for targeting the drug to the specific site. Polymeric nanoparticles are also used to maintain and control the release of the drug. In present review study on the type of polymer used for the preparation of the polymer based nanoparticles. The choice of method depends on a number of factors, such as, particles size, area of application and characterization of polymeric nanoparticles.

Keywords: *Nanosphere or Nano capsules; natural and synthetic polymer; solvent evaporation method; zeta potential.*

1. INTRODUCTION

Nanotechnology is the advanced technology used in the research area. In this technology

impressive development in the medical field and used various technology for formulate the nanoparticles with according to requirement [1]. For preparing the polymeric nanoparticles the

*Corresponding author: E-mail: mahajankarishma87@gmail.com;

material are used to enhance the physiochemical features of the drug. Due to Nano size of nanoparticles, nanoparticles the surface area larger than macro-sized material. Nanotechnology used in the developments in the field of biosensor, biomedicine and bio Nano technology [2].

2. CHALLENGES COME IN ORAL DRUG DELIVERY SYSTEM

Various factors that are affect oral drug delivery system. Oral drug delivery system are suitable for drugs with greater water solubility and permeability. But now a day most new compounds are currently lipophilic and therefore low water solubility [3]. A number of new therapeutically active bodies are characterised by the BCS classification system. BCS class 2 (low water solubility and high permeability) and BCS class 4 (low water solubility and low permeability) drug have low water solubility and number of barriers are present in GIT which are reduce the pharmacological effect of the drug. Various enzymes present in the GIT and pH of the GIT also affect the bioavailability of the drug. Due to change in the pH and presence of the enzyme in the GIT influence the oral bioavailability of many drugs [4].

Various Reasons for poor oral bioavailability of water insoluble drugs

- Poor aqueous solubility
- Degradation in GIT track
- First pass metabolism
- Insufficient time for absorption
- Inappropriate partition coefficient
- Insufficient time for absorption

To overcome these problems nanotechnology are developed. In present review study about polymeric nanoparticles used to enhance oral bioavailability of the less water soluble drug by using many type of polymer or study the different method used for preparation of the polymer based nanoparticles [5].

3. POLYMER BASED NANOPARTICLES

The solid colloidal particles are come in size from 1nm to 1000nm are called polymeric nanoparticles. In this type of technology, the drug is dissolved, enclosed or attached into matrix of nanoparticles. The surface of these structures is very large. Polymer is very useful in

pharmaceutical for preparing the macro and small size molecules [6]. Polymeric nanoparticles consist of natural polymer (e.g., gelatine, chitosan etc.) which are biodegradable and biocompliment, or synthetic polymers (e.g., poly lactides, poly acryl cyano acrylates etc.).

The choice of material for polymeric nanoparticles is determined by the factors below.

- Particle Size and surface features required
- Drug and other active ingredients solubility and stability
- Biodegradability standard
- Biocompatibility and toxicity
- Required profile of drug release [6]

Types of Polymeric nanoparticles are

Nanosphere
Nanocapsule

Nano capsules

Nano capsule are the reservoir systems. In this system drug is entrapped in unique polymer membrane.

Nanosphere

Nanosphere is matrix systems. In this system drug is dispersed in polymeric matrix [6].

For preparation of polymer based nanoparticles two main strategies are used such as

- Top-down approach
- Bottom-up approach.

In top-down approach polymeric nanoparticles are developed by dispersion of the polymer.

In the bottom-up approach polymer-based nanoparticles are developed by polymerization of monomers.

Selection of the suitable method used for the preparation of the polymeric nanoparticles depend on the various factors, such as

- Particle size of drug
- Type of solvent
- Type of Polymer
- Application area

Monomer used in Molecular inclusion as their starting point for “bottom-up” process to formulate polymer-based nanoparticles.

Advantages

- Polymer based Nanoparticles are more effective for targeting drug in specific site.
- Polymer based nanoparticles are useful for controlled and sustained release of the drug.
- It is helpful to increase the stability of any volatile agents.
- It has more benefits in term of quality than conventional oral methods of administration.
- The choice of polymer and their ability to regulate release of medicine from polymer-based nanoparticles have made it suitable for cancer treatment, vaccine delivery, contraception and supply of selective antibiotics.

4. POLYMER USED FOR PREPARATION OF POLYMERIC NANOPARTICLES

Polymer: Polymers can be found naturally in plants and animals (natural polymers) or they can be man-made (synthetic polymers). Polymers offer a variety of unique physical and chemical qualities that allow them to be used in everyday life. Natural, synthetic, and semi-synthetic polymers are the three types of polymers included in this category.

4.1 Classification of Polymer

Based on Origin:

Polymers derived from nature:

They are present in both plants and animals and exist naturally. Proteins, starch, cellulose, and rubber, are the example.

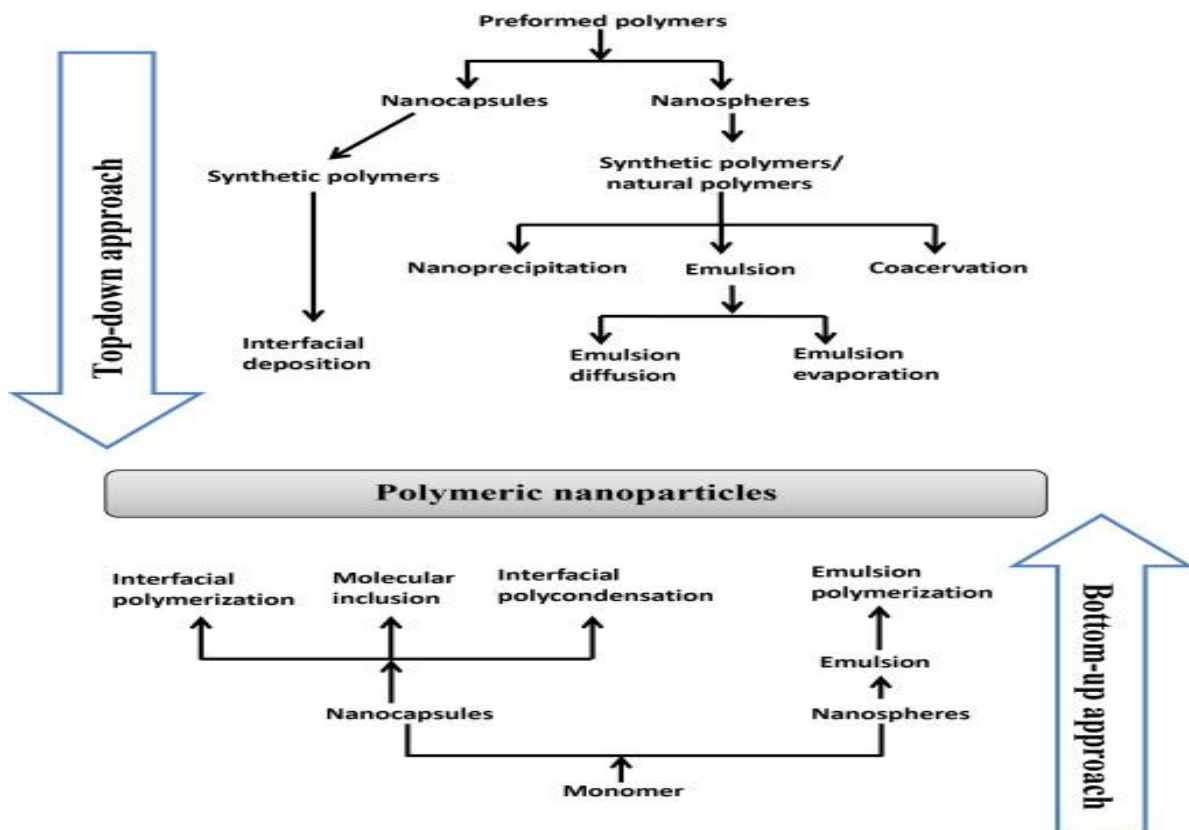


Fig. 1. Explain Top-down approach and Bottom-up approach

Table 1. Classification of the Polymeric ingredients used for development of the polymeric nanoparticles

Material	Full name	Abbreviation/common name
Synthetic homo polymer	Poly (lactide)	PLA
	Poly (lactide-co-glycolide)	PLGA
	Poly (epsilon-caprolactone)	PCL
	Poly (isobutyl cyanoacrylate)	PICBA
	Poly(isohexylcyanoacrylate)	PIHCA
	Poly (n-butyl cyanoacrylate)	PBCA
	Poly (acrylate)	Eudragit*
Natural polymer	Poly (methacrylate)	
	Chitosan	
	Alginate	
	Gelatin	
Copolymer	Albumin	
	Poly (lactide)- poly (ethylene glycol)	PLA- PEG
	Poly (lactide-co-glycolide)- poly (ethylene glycol)	PLGA-PEG
	Poly (epsilon-caprolactone)- poly (ethylene glycol)	PCL-PEG
	Poly (hexadecyl cyanoacrylate-co-poly (ethylene glycol) cyanoacrylate)	Poly (HDCA-PEGCA)
Colloid stabilizer	Dextran	F68
	Pluronic F68	PVA
	Poly (vinyl alcohol)	
	Co polymers (see above)	
	Tween®20 and Tween® 80	

Polymers that is semi-synthetic:

They are made from naturally existing polymers that have been chemically modified. Cellulose nitrate and cellulose acetate are example of semi synthetic polymer.

- Synthetic fibers: The fibers obtained by polymerization of simple chemical molecules in laboratory are synthetic fibers. e g. Nylon, terylene, polyethene, polystyrene, synthetic rubber, nylon, pvc, backlite, Teflon, Orion etc.

The classifications based on the structure are three types of polymers as follows:

Linear polymers:

In these polymers monomers are linked with each other and form a long straight chain. These chains have no any side chains. e g. Polyethene, PVC, Nylons, polyesters etc. Their molecules are closely packed and have high density, tensile strength, and melting point.

Branched polymers:

They have a straight long chain with different side chains. Their molecules are irregularly packed hence they have low density, tensile strength and melting point, e g. polypropylene (side chain —CH₃), amylopectin and glycogen.

Network or cross-linked polymers:

These monomeric units are linked together to constitute a three-dimensional network. The links involved are called cross links. They are hard, rigid and brittle due to their network structure, e g. Bakelite, Melamine, formaldehyde resins, vulcanized rubber etc.

The classification based on molecular forces:

Mechanical properties of polymers like tensile strength, toughness, elasticity depends upon intermolecular forces like van-der Waals forces and hydrogen bonding. On the basis of these forces they are classified as.

Elastomers:

These are the polymers in which polymer chains are held up by weakest attractive forces. They contains randomly coiled molecular chains having few cross links. As the stain is applied polymer get stretched and as the force is released polymer regain its original position. These polymers are elastic and called elastomers, e.g. Neoprene, and vulcanized rubber.

Fibers: They have high intermolecular attractive force like Hbonding. They have high tensile strength and used in textile industries, e g. Nylon-6, Nylon-66, and Terylene.

Thermoplastic polymers: These are the polymers having intermolecular forces between elastomers and fibers. They are easily molded in desired shapes by heating and subsequent cooling at room temperature. They may be linear or branched chain polymers. They are soft in hot and hard on coding, e g. Polythene, polystyrene, PVC.

Thermosetting polymers: This polymer is hard and infusible on heating. These are not soft on heating under pressure and they are not remoulded. These are cross linked polymers and are not reused, e g. Bakelite.

The classifications based on polymerization process are two types as follows:

Addition polymers: The polymers formed by the addition of monomers repeatedly without removal

of by products are called addition polymers. These polymers contain all the atoms of monomers hence they are integral multiple of monomer unit, e g. Orion, Teflon, polyethene, polypropylene, PVC. The monomeric units are generally alkenes and its derivatives.

Condensation polymers:

They are formed by the combination of two monomers by removal of small molecules like water, alcohol or NH₃. They have ester and amide linkage in their molecules. Their molecular mass is not the integral multiple of monomer units, e g. Polyamides (Nylons), polyesters, polyurethanes [8].

5. METHOD USED FOR PREPARATION OF POLYMER BASED NANOPARTICLES ACCORDING TO TYPE OF POLYMER BASED NANOPARTICLES

Methods used for the preparation of the polymer-based nanoparticles according to the type of drug and rout of drug administration. For the processing of the particles various type of method is used, mainly two strategies are such as

- Diffusion of performed polymer
- Polymerization of monomers

In all methods use performing polymers and organic solvent used for firstly dissolve the polymer. But organic solvent produces toxic

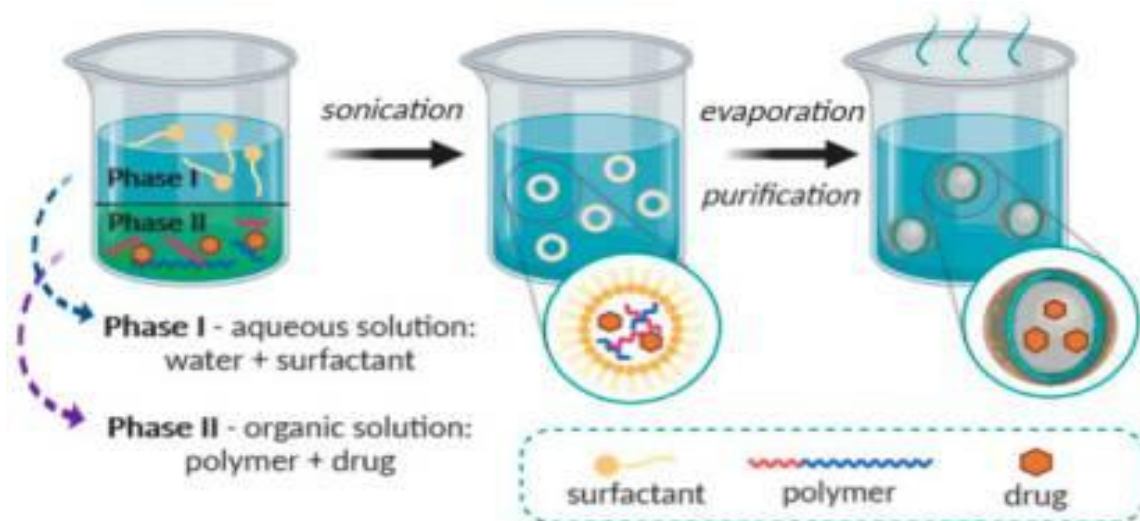


Fig. 2. Graphical representation of solvent evaporation method

effect and environment risk. So, the solvent residue removes for the final product. When the drug loads to the polymeric nanoparticles, methods depend on the polymerization of the monomer and permit the addition with larger effectiveness and in one single step. Method of preparation not employed carefully then the product is converted to the aqueous colloidal suspension.

5.1 Nano Spheres

- Solvent evaporation method
- Solvent diffusion
- Nano precipitation
- Reverse salting out

5.2 Nanocapsule

- Nano precipitation

5.3 Solvent Evaporation

The oldest process used for polymeric nanoparticles preparation was solvent evaporation. Nanoparticles made from the performed polymer in this process. In this method firstly prepare oil with the water emulsion form (O/W). After that prepare nanosphere [9,10].

5.4 Steps Involved in Solvent Evaporation

- Prepared organic phase by the use of the polar organic solvent polymer are dissolved in this solvent.
- After that add the drug by dissolution or dispersion.
- Acetone used as a solvent [11].
- But they are toxic so they are replaced by ethyl acetate [12].
- Ethyl acetate show better toxicological profile so they are used biomedical applications [13].
- Aqueous phase prepared with the surfactant such as polyvinyl acetate(PVA) [12]
- Add drop by drop organic phase in aqueous phase
- This emulsion has been split into nanodroplets by applying exterior energy during sonication.
- For remove the solvent by evaporating the solvent by magnetic stirring at 300 rpm under atmospheric condition for 2 hours [14].

- After removing the solvent lyophilization done for dry the liquid sample

5.5 Solvent Diffusion

- This method is modification method of the emulsification / reverse salt process.
- This technique, first prepare an oil in water type emulsion of the polymer and drug with water soluble solvent and aqueous solution with a surfactant [15,16]. In this type emulsion the internal phase consists the hydro-organic solvent and this solvent saturated with water and both phases are thermodynamically equilibrium of the two phases at room temperature [17].
- When dilution done with the great amount of the water, after diffusion of solvent colloidal particles, diffuse the solvent from the dispersed droplets to external phase after diffusion of the solvent colloidal particles are formed.
- Nanosphere are formed by this method and Nano capsules can also be formulated by this method but if the small amount of oil.
- In final step boiling of the organic solvent are avoided by evaporation and filtration [18]. After filtration and evaporation nanoparticles are obtained dimensions range from 80 to 900 nm.
- In current study this technology is used for the development of the polymeric nanoparticles by use of high volume of aqueous phase. And risk of diffusion of the hydrophilic drug into aqueous phase are avoided by must be removed from the colloidal dispersion [19,20].

5.6 Reverse Salting-Out

- In this technique water soluble solvent are separate from an aqueous solution by salting out effect so this method is useful for the development of the nanosphere [21]
- In this process O / W emulsion composition is different because the water-miscible polymers solvent are used.
- Add salting out agent and colloidal stabilizer in aqueous phase [22].
- Salting out agents are
 - ◆ Magnesium chloride ($MgCl_2$)
 - ◆ Calcium chloride ($CaCl_2$)
 - ◆ Magnesium acetate ($Mg(CH_3COO)_2$)
 - ◆ Non-electrolytes, e.g., sucrose [23].
- Acetone and water miscibility are decrease by aqueous phase saturation that permits

an OW emulsion are formed from the other miscible phase [24].

- OW type emulsion produced by intense agitation at room temperature.
- After that emulsion was diluted to permit for dispersion of organic solvent in other stage by a suitable volume of deionized water or an aqueous solution.
- The precipitating polymer and therefore production of nanosphere.
- The remaining solvent and salting agent is separated by filtration.
- The condition is not required but simplify the execution process between organic solvent and water [21,25].
- The dimensions of nanosphere obtained with this technique range from 170 to 1000 nm.
- Standard size can be modified between 200 and 500 nm by adjusting the inner phase polymer concentration /outer phase length [26].

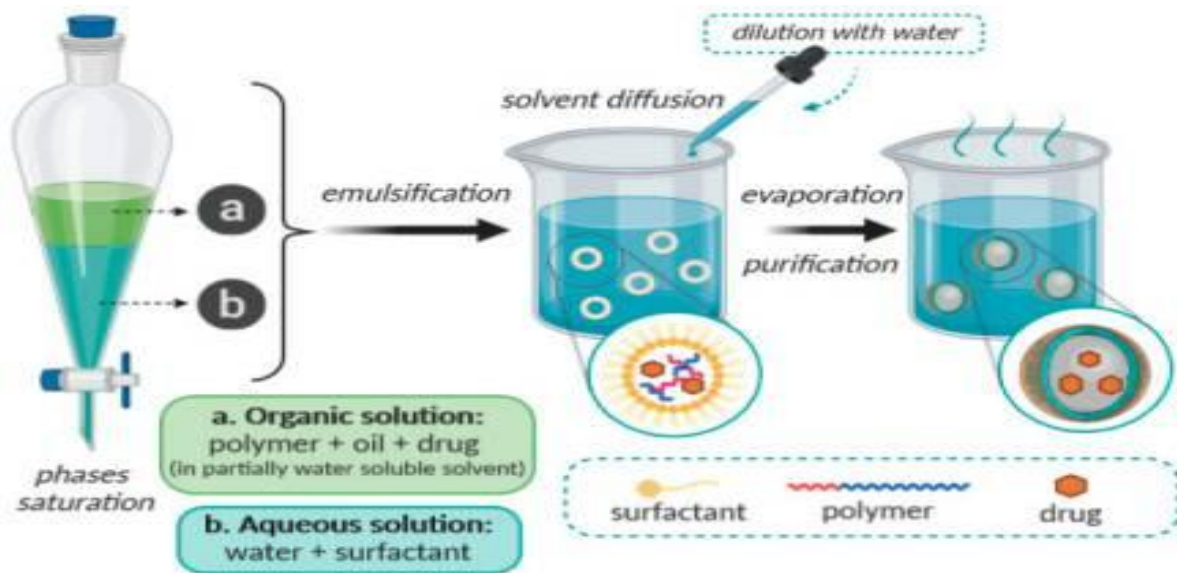


Fig. 3. Graphical representation of solvent diffusion method

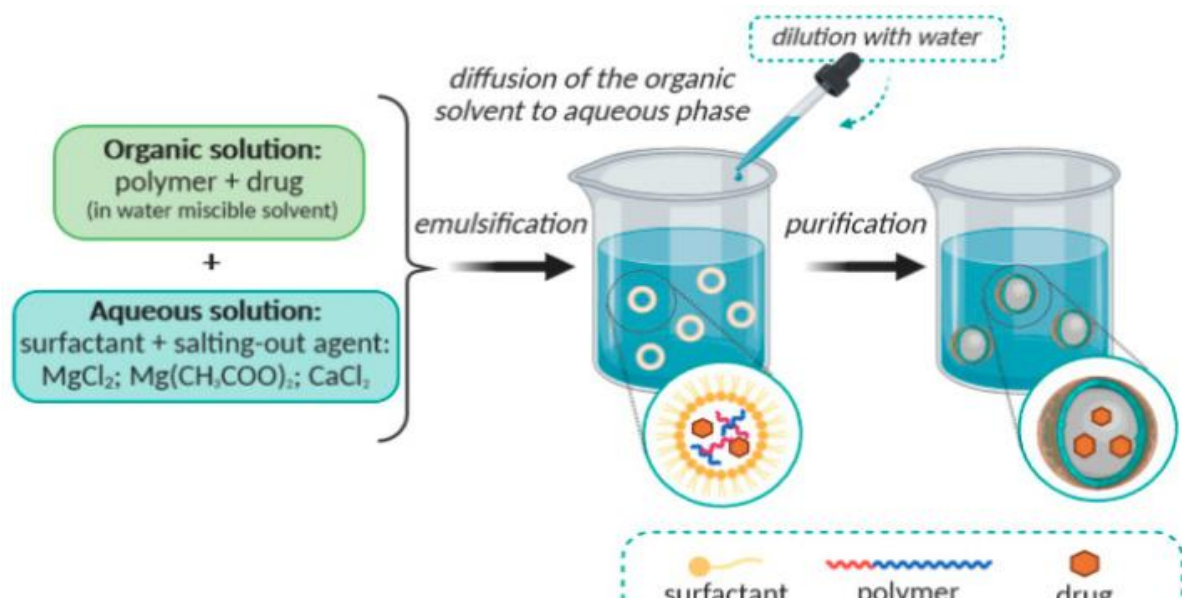


Fig. 4. Graphical representation of reverse salting out method

5.7 Nano Precipitation

- In this approach two miscible solvent are required, this approach is also known as solvent displacement method.
- Acetone or acetonitrile are a mixable organic solvent and polymer dissolve in this solvent [27–31].
- They are easily removed by the evaporation due to the insolubility with water [32].
- The polymer dissolved in water-soluble polarity solvent and this solution has to applied with continue stirring by controlled rate in an aqueous solution.
- Nanoparticles are obtained after the diffusion of the polymer in aqueous phase [32].
- When solvent dispersed from the Nano droplets then Nano capsule and nanosphere are formed in the form of polymer precipitates [33]
- In the phase, Surfactants may be used to make sure the stability of colloidal suspension, but existence of the surfactant is not needed to confirm the production of nanoparticles.
- Nanoparticles are getting by this technique they are usually described in definite size and small size distribution.

- This method is very good method as compare to other evaporation technique of the emulsifying solvent [34]
- In current study Nano precipitation is extremely helpful method for formation of polymeric nanoparticles in size range 170 nm in size [35]
- This method is used for the formation of nanosphere or Nano capsules [35]

5.8 Characterization of Polymer Based Nanoparticles

Physical properties of polymer based nanoparticles are different such as

- Arrangement
- Strength
- Size
- Shape
- Surface properties
- Crystallinity
- Dispersion state.

They are the most commonly used method [36,37]

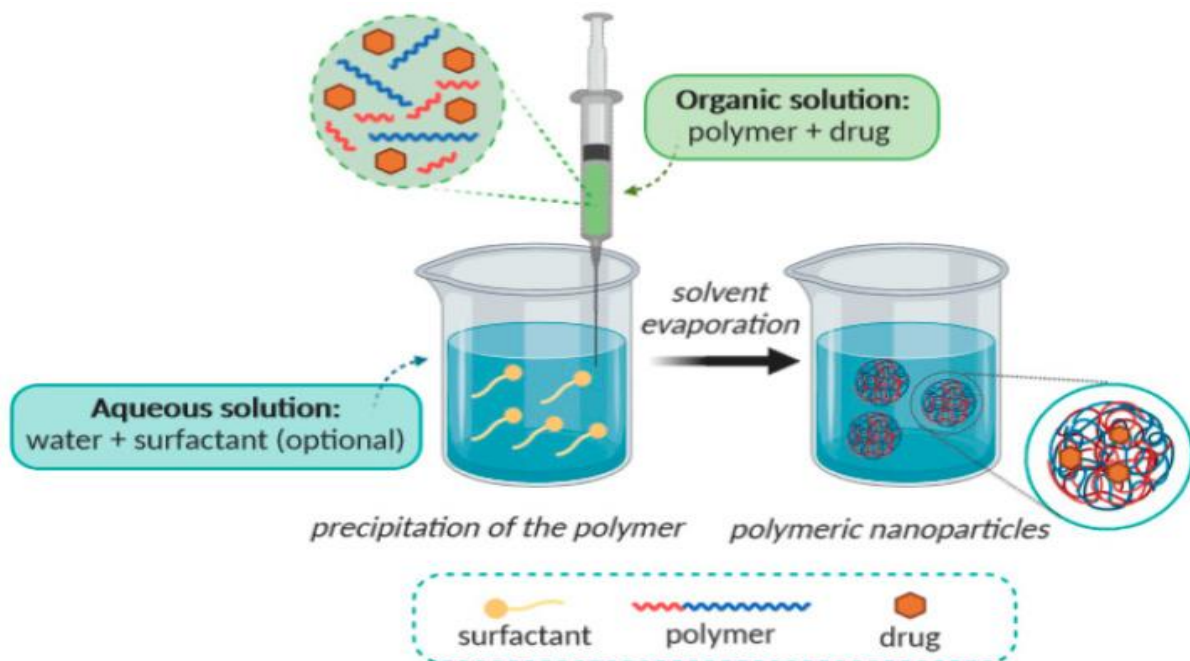


Fig. 5. Graphical representation of Nanoprecipitation method

5.9 Particle Size Distribution

- Different techniques are used for development of the polymeric nanoparticles in different particle size range.
- Particles diameters ranging between 60 to 70 nm [38]
- Nanoparticles size can be considered using many approaches for example:
 - Dynamic light scattering (DLS)
 - Static light scattering (SLS),
 - TEM, SEM and AFM [39]
 - For example, electron microscopy produces an image of particle separated from surrounding areas, while DLS enables hydrodynamic radius of suspended particles to be determined volume measurements can differ based on the process used.
 - In addition, DLS is main accompaniment to TEM because it can calculate more volumes by detecting changes in the distribution of particles size by providing information about the aggregation in solution [39,40].

5.10 Polymer Molar Mass Distribution

Molar mass distribution of polymer is studied behind the preparation this method helpful for study effect of formulation component on polymerization method and chemical reaction between drug and polymer information about the degradation of polymer [41]

- Size -exclusion chromatography is common technique used for study the polymer mass distribution. [42]
- The strength of light extend by polymeric NPs are analyzed by static light scattering [40]

5.11 Surface Area and Chemistry

- Various methods measure various surface aspects. Direct measurement of surface area of nanoparticles uses adsorption to create single layer of gas coverage like N₂ under varied pressure
- The total surface area is the total area in relation to number of gas molecules essential to form a single layer as well as cross-sectional region of gas molecule absorbed [43]

5.12 Zeta Potential

Zeta potential is useful for study surface charge between particles. Zeta potential of polymeric nanoparticles is useful for study surface charge of nanoparticles. They are produced electrical potential in particles and is affected by arrangement of nanoparticles and the medium in which itself-dispersed [44]. If the zeta potential reaches (+/-) 30 mV then the suspension means that surface charge prevent accumulation of the particles [45]. The suspension is stable because surface charge prevents aggregation of particles. Zeta potential is useful in deciding loaded active material is encapsulated or adsorbed on surface inside Nanocapsule center. Zeta sizer provides full sensitivity, precision and zeta potential resolution ever. Also very low mobility can be evaluated and distributions of mobility measured.

- Stability of emulsion
- Stability of formulation
- Pigment functioning
- To determine the Impurity

Table 2. The zeta potential limits for colloids in water

Stability	Range Unit (mV)
Fast clotting or flocculation	0 to ± 5
Volatility Incipient	± 10 to ± 30
Mild stability	± 30 to ± 40
Good stability	± 40 to ± 60
Excellent stability	Over ± 60

Potentiality of the zeta represents the surface load of the particles due to changes in interface with dispersing medium breakdown of functional groups on surface of particles and ionic adsorption there in aquatic medium and solvent effect [44] the zeta potential is determined from electrophoretical movability of particles in their respective solvent [45–47].

5.13 Suspensions pH

The pH can be tracked as a function of the time to obtained relevant information on nanoparticles stability. The pH shift, For example, can show a deterioration of polymers suggesting changes in protons on the surface of the particles. Decrease of Molar mass confirmed after 6 months of storage in Nanocapsule and Nanocapsule suspension with the resulting decrease in pH .However, in the short period of time, the

decrease in the pH of the suspensions may be due, depending on polymeric water power to carboxylic groups in polymer and release of protons in surrounding medium. Furthermore, the pH of the medium may have an effect on zeta potential and electrostatic stability of solution, and monitoring it is of great importance [18].

5.14 Stability of Polymeric NPs Suspensions

- Various physiological parameters are important for stability of polymer based nanoparticles [48].
- In these nanoparticles, concentrated solution of medicines and adsorption phenomena are preserve due to problems of low physiochemical stability and longer storage periods [49].
- The principle limitations include the aggregation of particles, the chemical stability of the polymer. Furthermore, the need to add preservative in Oder to postpone or to prevent such physicochemical and micro biological problem typically involves the drying process [50].
- In Freeze-drying removing of water by sublimation, generally used for drying nanosphere, while spray drying is an alternative to lyophilizing, in Oder to improve stability of solid lipid nanoparticles, it consists of transferring the solution into drying chamber through an orifice of atomized atom, with hot counter-current or mixed air co-flow, which favors the quick droplet drying. [51]
- The separated and collect dry solid particles are formed in form powder, granules and agglomerates [52,53].

6. STUDY ABOUT THE DRUG ASSOCIATION

Study about the quantity of active ingredient related with nanoparticles is especially difficult due to its small size, which make it hard to distinguish active ingredient from the relevant fraction [54] Ultracentrifugation is well used system of separation, where free drug in suspension is calculated after centrifugation. Dissolution is helpful for determine total drug concentration is typically determined into an acceptable solvent of a fraction of the nanoparticles. The nanoparticles active substance concentration is then determined difference between the total concentration and

free active substance concentration [55,56] he ultra filtration centrifugation, where the membrane is used to isolate a section of aqueous phase from colloidal suspension, is also a tool that has been used. The free active ingredient concentration is estimated in the ultra filtrate, and also by subtract total and free levels of the active substance fraction associated with the nanostructure [55].

- Various factors can influence the amount of drug in nanostructure systems according to published studies such as:
 - ❖ The drugs Physiochemical properties
 - ❖ The medium pH value
 - ❖ Properties of the NP surface or type of polymer,
 - ❖ The Amount of drugs used in the formulation, [57,58]
- It is possible to get unlike drug association rates with the same initial drug concentration by changing particle surface properties, via adsorption.
- In determining capability to extend the drug action time, this parameter is very important.
- The adsorption isotherm on the surface of nanoparticles should also be calculated, since it offers details about the distribution of the material on the surfaces of the particles and how related power is the drug has different type of nanosphere interaction [58] the drug has different type of nanosphere interaction, which can be dissolving or dispersed in polymer matrix or adsorbed on polymer.
- Nanocapsule is developed to improve the loading of lipophilic active substances that should be found in an oily core polymer membrane dissolved.
- Since then it is also becoming a complex method to evaluate the mode of associated with nanoparticles is determined by the available method.
- Therefore only comparable studies of the capacity of zeta potential, release profile, division of the molar mass, studies of adsorption, and rate of drug association with nanostructures [59]

7. PHARMACEUTICAL IN VITRO RELEASE KINETICS

Discharge of drugs from polymeric Nanopartilces is determined by following factors [60,61] Various experimental techniques for

determining kinetics in vitro release of a drug entangled in nanoparticles:

- a) Artificial or biological membranes side by side diffusion cell
- b) Dialysis bag distribution method
- c) Reverse dialysis sac system
- d) Ultracentrifugation
- e) Ultra filtration
- f) Centrifugal Ultra filtration method [62]

Release rate of entrapped medicine affected by different factors. Release of medicine depends on:

- Polymer based nanoparticles structure
- Polymer Type and length of polymer
- Degradation or erosion

The kinetics of nanosphere release from drug are typically exponential perhaps due to dispersion of drug from polymeric matrix to its surrounding atmosphere [60,63]. For Nano capsules the medicinal substance supposedly dissolved in oil nucleus will be released by diffusion Nano capsules and Nano emulsion related drug release profile suggested a polymeric surface of the Nanocapsule.

8. CHALLENGES IN RESEARCH IN NANOECOTOXICOLOGY

In 2008, a Behra and Krug publication in part on nature Nanotechnology identify three key issues that to need to solve these issues in few years [65]

- The selection of nanoparticles in experiments and biological tests for the identification of nanoparticles before, during and after the experiments it is important to determined the physical or chemical properties, aggregation and sedimentation ability.
- Manner in which species in various ecosystems accumulate synthetic nanoparticles must be investigated.
- Collection of species for use of experiments and measurement points.

9. In vitro AND vivo TOXICOLOGICAL STUDIES

This system has consisted of various advantages and they are providing stable formulation. In this type drug delivery system different active ingredient are encapsulated. But in this system

nanotoxicity are produced and unexpected toxic effects are occurred. [67]. Toxological and response profile of the nanoparticles are proved in suitable animal modal. In this modal represent the pathophysiology of human disorder [68]. The main characteristics of the polymeric nanoparticles is Biocompatibility, biodegradability and non-toxicity [67,69,70]. Polymeric nanoparticles are useful for to improve the bioavailability and they are safe for human being. They are stable and contain the ability to encapsulate a number of substances. In current study biodegradable and non-biodegradable polymeric carriers are used for oral drug delivery system [71]. For example curcumin loaded polymeric nanoparticles used for oral drug delivery system are used they provide 5-6-fold more oral bioavailability than pure curcumin [71]. Polymeric nanogels have also been shown to show a minimal toxicity, serum stabilization and stimulus reactivity, as they are highly encapsulated, tunable size are obtained. So, the surface image of topical administration polystyrene NPs ex vivo studies have shown aggregation of NPs in the follicular openings, are commonly used in biomimetic material and biosensors, drug delivery, tissue engineering. [69,70]. The transdermal drug delivery system can assess the first pass metabolism effect thus less drug use can be effectively used with less toxicity [72]. Researcher spoke about biomimetic methods such as cell-membrane camouflage and the creation of stubborn Nano supply systems [73]. Polymeric NPs are difficult to use as chemotherapeutic systems as there is low circulation stability and targeting inefficiency. Biocompatible and biodegradable pH reactive hybrid NPs has been achieved to solve these problems. These Nano structure based on the PLGA nucleus, have been protected by a cross linked bovine serum albumin shell [74].

Presently, the effect of polymeric nanoparticles is important in medicine. So, it is very important clinical use of the drugs is controlled because the components are toxic in nature and polymers are used, they are biodegradable so they excrete by common metabolic pathways [75]. The toxic effect of the components is screened for study the toxicity [76].

9.1 Nanotechnology Used for Enhance the Bioavailability of Poorly Water Soluble Drug

The onset of action of water insoluble drugs are slow, less oral bioavailability, Drugs with low

Table 3. Example of polymer based nanoparticles preparation and method used for preparation

Type of polymer	Formulated drug/bioactive	Type of polymeric nanoparticles/method	Application	Reference
PCL, PLA, PLGA	Coumarin-6(C-6)	Nanospheres C-6-loaded polymeric core-shell NPs (polymeric core-multilayer polyelectrolyte shell NPs), obtained by prepared by the spontaneous emulsification solvent evaporation method	Drug delivery, theranostics and bioimaging	[78]
PLGA	Rapamycin	Rapamycin- loaded polysorbate 80-coated PLGA nanoparticles”	Anti-glioma activity	[79]
AcDex	Hyperforin	Hyperforin-loaded AcDex-based NPs formulated via single emulsion/solvent Evaporation using ethyl acetate and water	Anti -inflammatory	[80]
PLGA	Fenofibrate (Feno)	Nanospheres; PLGA-Feno NPs	Diabetic retinopathy, neovascular age-related macular degeneration (ocular neovascularization)	[81]
Biopolymer of PCL	Amphotericin B (Amp B)	Nano capsules; PCL-NCs loaded with Amp B, obtained by nanoprecipitation method	Anti-leishmanial (Leishmania infections), anti-fungal	[82]
Anionic copolymer based on methacrylic acid and methyl ‘methacrylate (EudragitL 100)	Fenofibrate (FF)	Nano capsules; FF-loaded-Eudragit L 100 NCs, obtained by nanoprecipitation method”	Undefined oral delivery	[83]
PLGA, PCL	Ciprofloxacin	Nano capsules; ciprofloxacin-loaded PLGA NCs, obtained by nanoprecipitation method	“In situ tissue regeneration and accelerated healing, anti-inflammatory activity”	[84]
PLGA	Curcumin (Cur)	Nano capsules; Cur-loaded PLGA NCs	“Antibacterial activity, pancreatic cancer”	[85,86]
F108: PEG-PPG-PEG	Curcumin (Cur)	Colloidal nano capsules; Cur-loaded PEG-PPG-PEG NCs	Anticancer	[87]
PEG	Pegademase	colloidal nano capsules;	Severe combined	[86,88]

Type of polymer	Formulated drug/bioactive	Type of polymeric nanoparticles/method	Application	Reference
	Bovine	Pegademase bovine-loaded PEG NCs	immunodeficiency disease	
PCL-PEG-PCL	Paclitaxel (PTX)	Nano capsules; PTX-loaded PCL-PEG-PCL NCs	lung cancers in combination with chronomodulated chemotherapy	[89]
PLGA –PEG	Paclitaxel (PTX)	Nano capsules; PTX-loaded PLGA-PEG NCs	Breast, pancreatic and ovarian and brain cancers	[89]
Eudragit® RS100, Eudragit® L100-55, Eudragit® EPO, PCL, polylactide, PLGA	Essential Oils	EO based-nanoparticles by nanoprecipitation method	Antioxidant/antimicrobial	[90]
PCL	Cymbopogon martini Roxb. (Palmarosa oil)	Nano capsules; Palmarosa oil-loaded PCL NCs	Antioxidant, antimicrobial	[91]
Eudragit® L100-55	Thymus vulgaris L. (Thyme oil)	Nano capsules; Thyme oil-loaded Eudragit® L100-55 NCs	Antioxidant	[92]
Eudragit®RS100	Citrus bergamia Risso (Bergamot oil)	Nano capsules; Bergamot oi-loaded Eudragit® RS100 NCs	Antimicrobial	[93]
Eudragit®RS100	Citrus sinensisL. (Orange oil)	Nano capsules; Orange oil-loaded Eudragit® RS100	Antimicrobial	[93]
Eudragit®EPO	Rosmarinus officinalis L. (Rosemary oil)	Nano capsules; Rosemary oil-loaded Eudragit® EPO NCs	Antioxidant	[94]
Eudragit®EPO	Lavandula dentata L. (Lavender oil)"	Nano capsules; Lavender oil-loaded Eudragit® EPO NCs	Antioxidant	[94]
PCL	Geraniol	Nano capsules; Geraniol-loaded PCL NCs	Antioxidant, antimicrobial	[91]

solubility, be short of dose proportionality, lack of stable plasma concentration, and unwanted side effects are studied. Due to poor water solubility result poor patient compliance The conventional dosage forms can therefore result in over or medication and poor patient compliance [77]. So, overcome these challenges by using novel drug delivery. In this review study about the polymeric nanoparticles and how prepare polymeric nanoparticles. PNs are useful for reduce the dose frequency; reduce the dose size, site specific targeting, enhanced permeability, and improvement in oral bioavailability. Polymeric nanoparticles are the type nanotechnology is a capable approach in the development of drug delivery systems especially for those potent drugs whose clinical development failed due to their poor solubility, low permeability, inadequate bioavailability, and other poor biopharmaceutical properties. The present review provides a information about the polymeric nanoparticles [5].

10. CONCLUSION

The objective of this review is obtained the information about the technology used for preparing the polymeric nanoparticles for enhance the bioavailability of the poorly water soluble drugs and gives the knowledge about the use of ingredients such as polymer, co-surfactant, surfactant, solvent used for the preparation. In this review various researcher are focus on the evaluation of the polymeric nanoparticles because it's very important for formation of polymer based nanoparticles. Various difficulties are come for study the Nano size of the particles. Various method used for characterization of the polymeric nanoparticles Such as Morphology, Particle size distribution, Zeta potential, In vitro release of Polymer based nanoparticles. In this review we concluded that polymer based nanoparticles are useful for enhance bioavailability of BCS class-II drugs. We were also prepared polymer based nanoparticles of Artemether for enhanced bioavailability.

CONSENT

It is not applicable.

ETHICAL APPROVAL

It is not applicable.

COMPETING INTERESTS

Authors have declared that no competing interests exist.

REFERENCES

1. Abhilash M. Potential applications of nanoparticles. *International Journal of Pharma and Bio Sciences*. 2010;1(1).
2. Bagul R, Mahajan V, Dhake A. New Approaches in Nanoparticulate Drug Delivery System - a Review. *Current Pharmaceutical Research*. 2012;4(3):29-38.
3. Delmar K, Bianco-Peled H. Composite chitosan hydrogels for extended release of hydrophobic drugs. *Carbohydrate Polymers*. 2016;136:570-580. DOI:10.1016/j.carbpol.2015.09.072
4. Gupta H, Bhandari D, Sharma A. Recent Trends in Oral Drug Delivery: A Review. *Recent Patents on Drug Delivery & Formulation*. 2009;3(2):162-173. DOI:10.2174/187221109788452267
5. Sharma M, Sharma R, Jain DK. Nanotechnology Based Approaches for Enhancing Oral Bioavailability of Poorly Water Soluble Antihypertensive Drugs. *Scientifica*. 2016;2016. DOI:10.1155/2016/8525679
6. Jawahar N, Meyyanathan S. Polymeric nanoparticles for drug delivery and targeting: A comprehensive review. *International Journal of Health & Allied Sciences*. 2012;1(4):217. DOI:10.4103/2278-344x.107832
7. Material N, Singh N. Polymer Nanoparticles Learn more about Polymer Nanoparticles Drug delivery: advancements and challenges Sustainable Delivery Systems Through Green Nanotechnology. Published online 2017.
8. Mustafa NS, Omer MAA, Garlnabi MEM, Ismail HA, Ch CH. Reviewing of General Polymer Types, Properties and Application in Medical Field. *International Journal of Science and Research (IJSR)*. 2016;5(8):212-221. DOI:10.21275/art2016772
9. Desgouilles S, Vauthier C, Bazile D, et al. The Design of Nanoparticles Obtained by Solvent Evaporation: A Comprehensive Study. *Langmuir*. 2003;19(22):9504-9510. DOI:10.1021/la034999q

10. Vieira, Souto, Sánchez-López, et al. Sugar-Lowering Drugs for Type 2 Diabetes Mellitus and Metabolic Syndrome—Review of Classical and New Compounds: Part-I. *Pharmaceuticals*. 2019;12(4):152. DOI:10.3390/ph12040152
11. Grumezescu AM. *Nanobiomaterials in Cancer Therapy: Applications of Nanobiomaterials.*; 2016. DOI:10.1016/C2015-0-00383-5
12. Bohrey S, Chourasiya V, Pandey A. Polymeric nanoparticles containing diazepam: Preparation, optimization, characterization, in-vitro drug release and release kinetic study. *Nano Convergence*. 2016;3(1):3. DOI:10.1186/s40580-016-0061-2
13. Zandanel C, Legouffe R, Trochon-Joseph V, et al. Biodistribution of polycyanoacrylate nanoparticles encapsulating doxorubicin by Matrix-Assisted Laser Desorption Ionization (MALDI) Mass Spectrometry Imaging (MSI). *Journal of Drug Delivery Science and Technology*. 2018;47:55-61. DOI:10.1016/j.jddst.2018.06.023
14. Sharma N, Madan P, Lin S. Effect of process and formulation variables on the preparation of parenteral paclitaxel-loaded biodegradable polymeric nanoparticles: A co-surfactant study. *Asian Journal of Pharmaceutical Sciences*. 2016;11(3):404-416. DOI:10.1016/j.ajps.2015.09.004
15. Kumar S, Dilbaghi N, Saharan R, Bhanjana G. Nanotechnology as Emerging Tool for Enhancing Solubility of Poorly Water-Soluble Drugs. *BioNanoScience*. 2012;2(4):227-250. DOI:10.1007/s12668-012-0060-7
16. Souto EB, Souto SB, Campos JR, et al. Nanoparticle Delivery Systems in the Treatment of Diabetes Complications. *Molecules*. 2019;24(23):4209. DOI:10.3390/molecules24234209
17. Souto EB, Severino P, Santana MHA. Preparação de Nanopartículas Poliméricas a partir da Polimerização de Monômeros - Parte I. *Polimeros*. 2012;22(1):96-100. DOI:10.1590/S0104-14282012005000006
18. Guterres SS, Alves MP, Pohlmann AR. Polymeric Nanoparticles, Nanospheres and Nanocapsules, for Cutaneous Applications. Vol 2.; 2007. DOI:10.33393/DTI.2007.1300
19. Quintanar-Guerrero D, Allémann E, Doelker E, Fessi H. Preparation and characterization of nanocapsules from preformed polymers by a new process based on emulsification-diffusion technique. *Pharmaceutical Research*. 1998;15(7):1056-1062. DOI:10.1023/A:1011934328471
20. Vasile C. Polymeric Nanomaterials: Recent Developments, Properties and Medical Applications. In: *Polymeric Nanomaterials in Nanotherapeutics*. Elsevier; 2018:1-66. DOI:10.1016/B978-0-12-813932-5.00001-7
21. Wang Y, Li P, Truong-Dinh Tran T, Zhang J, Kong L. Manufacturing Techniques and Surface Engineering of Polymer Based Nanoparticles for Targeted Drug Delivery to Cancer. *Nanomaterials*. 2016;6(2):26. DOI:10.3390/nano6020026
22. Lim K, Hamid ZAA. Polymer nanoparticle carriers in drug delivery systems: Research trend. In: *Applications of Nanocomposite Materials in Drug Delivery*. Elsevier; 2018:217-237. DOI:10.1016/B978-0-12-813741-3.00010-8
23. Pinto Reis C, Neufeld RJ, Ribeiro AJ, Veiga F. Nanoencapsulation I. Methods for preparation of drug-loaded polymeric nanoparticles. *Nanomedicine: Nanotechnology, Biology, and Medicine*. 2006;2(1):8-21. DOI:10.1016/j.nano.2005.12.003
24. Vauthier C, Bouchemal K. Methods for the Preparation and Manufacture of Polymeric Nanoparticles. *Pharmaceutical Research*. 2009;26(5):1025-1058. DOI:10.1007/s11095-008-9800-3
25. Mahalingam M, Krishnamoorthy K. Selection of a suitable method for the preparation of polymeric nanoparticles: Multi-criteria decision making approach. *Advanced Pharmaceutical Bulletin*. 2015;5(1):57-67. DOI:10.5681/apb.2015.008
26. Crucho CIC, Barros MT. Polymeric nanoparticles: A study on the preparation variables and characterization methods. *Materials Science and Engineering C*. 2017;80:771-784. DOI:10.1016/j.msec.2017.06.004
27. Araújo J, Vega E, Lopes C, Egea MA, Garcia ML, Souto EB. Effect of polymer viscosity on physicochemical properties and ocular tolerance of FB-loaded PLGA nanospheres. *Colloids and Surfaces B: Biointerfaces*. 2009;72(1):48-56. DOI:10.1016/j.colsurfb.2009.03.028
28. Cañadas C, Alvarado H, Calpena AC, et al. In vitro, ex vivo and in vivo characterization of PLGA nanoparticles

- loading pranoprofen for ocular administration. *International Journal of Pharmaceutics*. 2016;511(2):719-727. DOI:10.1016/j.ijpharm.2016.07.055
29. Sánchez-López E, Egea MA, Cano A, et al. PEGylated PLGA nanospheres optimized by design of experiments for ocular administration of dexibuprofen-in vitro, ex vivo and in vivo characterization. *Colloids and Surfaces B: Biointerfaces*. 2016;145:241-250. DOI:10.1016/j.colsurfb.2016.04.054
 30. Sánchez-López E, Egea MA, Davis BM, et al. Memantine-Loaded PEGylated Biodegradable Nanoparticles for the Treatment of Glaucoma. *Small*. 2018;14(2):1701808. DOI:10.1002/smll.201701808
 31. Sánchez-López E, Ettcheto M, Egea MA, et al. Memantine loaded PLGA PEGylated nanoparticles for Alzheimer's disease: In vitro and in vivo characterization. *Journal of Nanobiotechnology*. 2018;16(1):32. DOI:10.1186/s12951-018-0356-z
 32. Salatin S, Barar J, Barzegar-Jalali M, Adibkia K, Kiafar F, Jelvehgari M. Development of a nanoprecipitation method for the entrapment of a very water soluble drug into Eudragit RL nanoparticles. *Research in Pharmaceutical Sciences*. 2017;12(1):1. DOI:10.4103/1735-5362.199041
 33. Martínez Rivas CJ, Tarhini M, Badri W, et al. Nanoprecipitation process: From encapsulation to drug delivery. *International Journal of Pharmaceutics*. 2017;532(1):66-81. DOI:10.1016/j.ijpharm.2017.08.064
 34. Bilati U, Allémann E, Doelker E. Nanoprecipitation versus emulsion-based techniques or the encapsulation of proteins into biodegradable nanoparticles and process-related stability issues. *AAPS PharmSciTech*. 2005;6(4):E594-E604. DOI:10.1208/pt060474
 35. Chidambaram M, Krishnasamy K. Modifications to the conventional nanoprecipitation technique: An approach to fabricate narrow sized polymeric Nanoparticles. *Advanced Pharmaceutical Bulletin*. 2014;4(2):205-208. DOI:10.5681/apb.2014.030
 36. Silva AM, Alvarado HL, Abrego G, et al. In Vitro Cytotoxicity of Oleanolic/Ursolic Acids-Loaded in PLGA Nanoparticles in Different Cell Lines. *Pharmaceutics*. 2019;11(8):362. DOI:10.3390/pharmaceutics11080362
 37. Carbone C, Martins-Gomes C, Pepe V, et al. Repurposing itraconazole to the benefit of skin cancer treatment: A combined azole-DDAB nanoencapsulation strategy. *Colloids and Surfaces B: Biointerfaces*. 2018;167:337-344. DOI:10.1016/j.colsurfb.2018.04.031
 38. Hickey JW, Santos JL, Williford JM, Mao HQ. Control of polymeric nanoparticle size to improve therapeutic delivery. *Journal of Controlled Release*. 2015;219:536-547. DOI:10.1016/j.jconrel.2015.10.006
 39. Brar SK, Verma M. Measurement of nanoparticles by light-scattering techniques. *TrAC - Trends in Analytical Chemistry*. 2011;30(1):4-17. DOI:10.1016/j.trac.2010.08.008
 40. Carvalho PM, Felício MR, Santos NC, Gonçalves S, Domingues MM. Application of light scattering techniques to nanoparticle characterization and development. *Frontiers in Chemistry*. 2018;6:237. DOI:10.3389/fchem.2018.00237
 41. Doncom KEB, Blackman LD, Wright DB, Gibson MI, O'Reilly RK. Dispersity effects in polymer self-assemblies: A matter of hierarchical control. *Chemical Society Reviews*. 2017;46(14):4119-4134. DOI:10.1039/c6cs00818f
 42. Stals PJM, Gillissen MAJ, Paffen TFE, et al. Folding polymers with pendant hydrogen bonding motifs in water: The effect of polymer length and concentration on the shape and size of single-chain polymeric nanoparticles. *Macromolecules*. 2014;47(9):2947-2954. DOI:10.1021/ma500273g
 43. Comba P. *Structure and Function*. Vol 1.; 2010. DOI:10.1007/978-90-481-2888-4
 44. Honary S, Zahir F. Effect of zeta potential on the properties of nano-drug delivery systems - A review (Part 1). *Tropical Journal of Pharmaceutical Research*. 2013;12(2):255-264. DOI:10.4314/tjpr.v12i2.19
 45. Zielińska A, Ferreira NR, Feliczak-Guzik A, Nowak I, Souto EB. Loading, release profile and accelerated stability assessment of monoterpenes-loaded solid lipid nanoparticles (SLN). *Pharmaceutical Development and Technology*. 2020;25(7):832-844. DOI:10.1080/10837450.2020.1744008
 46. Ostolska I, Wiśniewska M. Application of the zeta potential measurements to

- explanation of colloidal Cr₂O₃ stability mechanism in the presence of the ionic polyamino acids. *Colloid and Polymer Science*. 2014;292(10):2453-2464. DOI:10.1007/s00396-014-3276-y
47. Doktorovová S, Santos DL, Costa I, Andreani T, Souto EB, Silva AM. Cationic solid lipid nanoparticles interfere with the activity of antioxidant enzymes in hepatocellular carcinoma cells. *International Journal of Pharmaceutics*. 2014;471(1-2):18-27. DOI:10.1016/j.ijpharm.2014.05.011
 48. Kamiya H, Gotoh K, Shimada M, et al. CHARACTERISTICS AND BEHAVIOR OF NANOPARTICLES AND ITS DISPERSION SYSTEMS. In: *Nanoparticle Technology Handbook*. Elsevier; 2008:113-176. DOI:10.1016/b978-044453122-3.50006-4
 49. Lazzari S, Moscatelli D, Codari F, Salmona M, Morbidelli M, Diomede L. Colloidal stability of polymeric nanoparticles in biological fluids. *Journal of Nanoparticle Research*. 2012;14(6):1-10. DOI:10.1007/s11051-012-0920-7
 50. Heinz H, Pramanik C, Heinz O, et al. Nanoparticle decoration with surfactants: Molecular interactions, assembly, and applications. *Surface Science Reports*. 2017;72(1):1-58. DOI:10.1016/j.surfrep.2017.02.001
 51. Abdelwahed W, Degobert G, Stainmesse S, Fessi H. Freeze-drying of nanoparticles: Formulation, process and storage considerations. *Advanced Drug Delivery Reviews*. 2006;58(15):1688-1713. DOI:10.1016/j.addr.2006.09.017
 52. Ziaee A, Albadarin AB, Padrela L, Femmer T, O'Reilly E, Walker G. Spray drying of pharmaceuticals and biopharmaceuticals: Critical parameters and experimental process optimization approaches. *European Journal of Pharmaceutical Sciences*. 2019;127:300-318. DOI:10.1016/j.ejps.2018.10.026
 53. Wanning S, Süverkrüp R, Lamprecht A. Pharmaceutical spray freeze drying. *International Journal of Pharmaceutics*. 2015;488(1-2):136-153. DOI:10.1016/j.ijpharm.2015.04.053
 54. de Jong. Drug delivery and nanoparticles: Applications and hazards. *International Journal of Nanomedicine*. 2008;3(2):133. DOI:10.2147/IJN.S596
 55. Wallace SJ, Li J, Nation RL, Boyd BJ. Drug release from nanomedicines: Selection of appropriate encapsulation and release methodology. *Drug Delivery and Translational Research*. 2012;2(4):284-292. DOI:10.1007/s13346-012-0064-4
 56. Bohnert T, Gan LS. Plasma protein binding: From discovery to development. *Journal of Pharmaceutical Sciences*. 2013;102(9):2953-2994. DOI:10.1002/jps.23614
 57. Patra JK, Das G, Fraceto LF, et al. Nano based drug delivery systems: Recent developments and future prospects 10 *Technology 1007 Nanotechnology 03 Chemical Sciences 0306 Physical Chemistry (incl. Structural) 03 Chemical Sciences 0303 Macromolecular and Materials Chemistry 11 Medical and Health Sciences 1115 Pharmacology and Pharmaceutical Sciences 09 Engineering 0903 Biomedical Engineering Prof Ueli Aebi, Prof Peter Gehr. Journal of Nanobiotechnology*. 2018;16(1):71. DOI:10.1186/s12951-018-0392-8
 58. Khan I, Saeed K, Khan I. Nanoparticles: Properties, applications and toxicities. *Arabian Journal of Chemistry*. 2019;12(7):908-931. DOI:10.1016/j.arabjc.2017.05.011
 59. Singh R, Lillard JW. Nanoparticle-based targeted drug delivery. *Experimental and Molecular Pathology*. 2009;86(3):215-223. DOI:10.1016/j.yexmp.2008.12.004
 60. Kamaly N, Yameen B, Wu J, Farokhzad OC. Degradable controlled-release polymers and polymeric nanoparticles: Mechanisms of controlling drug release. *Chemical Reviews*. 2016;116(4):2602-2663. DOI:10.1021/acs.chemrev.5b00346
 61. Bohrey S, Chourasiya V, Pandey A. Polymeric nanoparticles containing diazepam: Preparation, optimization, characterization, in-vitro drug release and release kinetic study. *Nano Convergence*. 2016;3(1):3. DOI:10.1186/s40580-016-0061-2
 62. Shen J, Burgess DJ. In vitro dissolution testing strategies for nanoparticulate drug delivery systems: Recent developments and challenges. *Drug Delivery and Translational Research*. 2013;3(5):409-415. DOI:10.1007/s13346-013-0129-z
 63. Lee JH, Yeo Y. Controlled drug release from pharmaceutical nanocarriers. *Chemical Engineering Science*. 2015;125:75-84. DOI:10.1016/j.ces.2014.08.046
 64. Truhaut R. Ecotoxicology: Objectives, principles and perspectives. *Ecotoxicology*

- and Environmental Safety. 1977;1(2):151-173. DOI:10.1016/0147-6513(77)90033-1
65. Kahru A, Dubourguier HC. From ecotoxicology to nanoecotoxicology. *Toxicology*. 2010;269(2-3):105-119. DOI:10.1016/j.tox.2009.08.016
 66. Ali H, Khan E, Ilahi I. Environmental chemistry and ecotoxicology of hazardous heavy metals: Environmental persistence, toxicity, and bioaccumulation. *Journal of Chemistry*. 2019;2019. DOI:10.1155/2019/6730305
 67. Chenthamara D, Subramaniam S, Ramakrishnan SG, et al. Therapeutic efficacy of nanoparticles and routes of administration. *Biomaterials Research*. 2019;23(1):1-29. DOI:10.1186/s40824-019-0166-x
 68. Jain AK, Thareja S. In vitro and in vivo characterization of pharmaceutical nanocarriers used for drug delivery. *Artificial Cells, Nanomedicine, and Biotechnology*. 2019;47(1):524-539. DOI:10.1080/21691401.2018.1561457
 69. Pinelli F, Perale G, Rossi F. Coating and Functionalization Strategies for Nanogels and Nanoparticles for Selective Drug Delivery. *Gels*. 2020;6(1):6. DOI:10.3390/gels6010006
 70. Lombardo D, Kiselev MA, Caccamo MT. Smart Nanoparticles for Drug Delivery Application: Development of Versatile Nanocarrier Platforms in Biotechnology and Nanomedicine. *Journal of Nanomaterials*. 2019;2019. DOI:10.1155/2019/3702518
 71. Maurya A, Singh AK, Mishra G, et al. Strategic use of nanotechnology in drug targeting and its consequences on human health: A focused review. *Interventional Medicine and Applied Science*. 2019;11(1):38-54. DOI:10.1556/1646.11.2019.04
 72. Shi C, Zhang Z, Wang F, Luan Y. Active-targeting docetaxel-loaded mixed micelles for enhancing antitumor efficacy. *Journal of Molecular Liquids*. 2018;264:172-178. DOI:10.1016/j.molliq.2018.05.039
 73. Fam SY, Chee CF, Yong CY, Ho KL, Mariatulqabiah AR, Tan WS. Stealth Coating of Nanoparticles in Drug-Delivery Systems. *Nanomaterials*. 2020;10(4):787. DOI:10.3390/nano10040787
 74. Palanikumar L, Al-Hosani S, Kalmouni M, et al. pH-responsive high stability polymeric nanoparticles for targeted delivery of anticancer therapeutics. *Communications Biology*. 2020;3(1):1-17. DOI:10.1038/s42003-020-0817-4
 75. Lima T, Bernfur K, Vilanova M, Cedervall T. Understanding the Lipid and Protein Corona Formation on Different Sized Polymeric Nanoparticles. *Scientific Reports*. 2020;10(1):1129. DOI:10.1038/s41598-020-57943-6
 76. Calzoni E, Cesaretti A, Polchi A, Di Michele A, Tancini B, Emiliani C. Biocompatible Polymer Nanoparticles for Drug Delivery Applications in Cancer and Neurodegenerative Disorder Therapies. *Journal of Functional Biomaterials*. 2019;10(1):4. DOI:10.3390/jfb10010004
 77. Association of Pharmaceutical Teachers of India. 2015;(October).
 78. Szczęch M, Szczepanowicz K. Polymeric Core-Shell Nanoparticles Prepared by Spontaneous Emulsification Solvent Evaporation and Functionalized by the Layer-by-Layer Method. *Nanomaterials*. 2020;10(3):496. DOI:10.3390/nano10030496
 79. Escalona-Rayo O, Fuentes-Vázquez P, Jardón-Xicotencatl S, García-Tovar CG, Mendoza-Elvira S, Quintanar-Guerrero D. Rapamycin-loaded polysorbate 80-coated PLGA nanoparticles: Optimization of formulation variables and in vitro anti-glioma assessment. *Journal of Drug Delivery Science and Technology*. 2019;52:488-499. DOI:10.1016/j.jddst.2019.05.026
 80. Traeger A, Voelker S, Shkodra-Pula B, et al. Improved Bioactivity of the Natural Product 5-Lipoxygenase Inhibitor Hyperforin by Encapsulation into Polymeric Nanoparticles. *Molecular Pharmaceutics*. 2020;17(3):810-816. DOI:10.1021/acs.molpharmaceut.9b01051
 81. Qiu F, Meng T, Chen Q, et al. Fenofibrate-Loaded Biodegradable Nanoparticles for the Treatment of Experimental Diabetic Retinopathy and Neovascular Age-Related Macular Degeneration. *Molecular Pharmaceutics*. 2019;16(5):1958-1970. DOI:10.1021/acs.molpharmaceut.8b01319
 82. Saqib M, Ali Bhatti AS, Ahmad NM, et al. Amphotericin B Loaded Polymeric Nanoparticles for Treatment of Leishmania Infections. *Nanomaterials*. 2020;10(6):1152. DOI:10.3390/nano10061152
 83. Torres-Flores G, Nazende GT, Emre TA. Preparation of Fenofibrate loaded Eudragit L100 nanoparticles by nanoprecipitation

- method. In: Materials Today: Proceedings. Vol 13. Elsevier Ltd; 2019:428-435. DOI:10.1016/j.matpr.2019.03.176
84. Günday C, Anand S, Gencer HB, et al. Ciprofloxacin-loaded polymeric nanoparticles incorporated electrospun fibers for drug delivery in tissue engineering applications. Drug Delivery and Translational Research. 2020;10(3):706-720. DOI:10.1007/s13346-020-00736-1
85. Gao M, Long X, Du J, et al. Enhanced curcumin solubility and antibacterial activity by encapsulation in PLGA oily core nanocapsules. In: Food and Function. Vol 11. Royal Society of Chemistry; 2020:448-455. DOI:10.1039/c9fo00901a
86. Douglas D. Pharmaceutical Nanotechnology: A Therapeutic Revolution. International Journal of Pharmaceutical Sciences and Developmental Research. 2020;6(1):009-011. DOI:10.17352/ijpsdr.000027
87. Bechnak L, Khalil C, El Kurdi R, Khnayer RS, Patra D. Curcumin encapsulated colloidal amphiphilic block co-polymeric nanocapsules: Colloidal nanocapsules enhance photodynamic and anticancer activities of curcumin. Photochemical and Photobiological Sciences. 2020;19(8):1088-1098. DOI:10.1039/d0pp00032a
88. Moncalvo F, Martinez Espinoza MI, Cellesi F. Nanosized Delivery Systems for Therapeutic Proteins: Clinically Validated Technologies and Advanced Development Strategies. Frontiers in Bioengineering and Biotechnology. 2020;8:89. DOI:10.3389/fbioe.2020.00089
89. Avramović N, Mandić B, Savić-Radojević A, Simić T. Polymeric Nanocarriers of Drug Delivery Systems in Cancer Therapy. Pharmaceutics. 2020;12(4):298. DOI:10.3390/pharmaceutics12040298
90. Lammari N, Louaer O, Meniai AH, Elaissari A. Encapsulation of Essential Oils via Nanoprecipitation Process: Overview, Progress, Challenges and Prospects. Pharmaceutics. 2020;12(5):431. DOI:10.3390/pharmaceutics12050431
91. Jummes B, Sganzerla WG, da Rosa CG, et al. Antioxidant and antimicrobial poly-ε-caprolactone nanoparticles loaded with Cymbopogon martinii essential oil. Biocatalysis and Agricultural Biotechnology. 2020;23:101499. DOI:10.1016/j.bcab.2020.101499
92. Pina-Barrera AM, Alvarez-Roman R, Baez-Gonzalez JG, et al. Application of a Multisystem Coating Based on Polymeric Nanocapsules Containing Essential Oil of Thymus Vulgaris L. To Increase the Shelf Life of Table Grapes (Vitis Vinifera L.). IEEE Transactions on Nanobioscience. 2019;18(4):549-557. DOI:10.1109/TNB.2019.2941931
93. Froiio F, Ginot L, Paolino D, et al. Essential Oils-Loaded Polymer Particles: Preparation, Characterization and Antimicrobial Property. Polymers. 2019;11(6):1017. DOI:10.3390/polym11061017
94. Silva-Flores PG, Pérez-López LA, Rivas-Galindo VM, Paniagua-Vega D, Galindo-Rodríguez SA, Álvarez-Román R. Simultaneous GC-FID Quantification of Main Components of Rosmarinus officinalis L. and Lavandula dentata Essential Oils in Polymeric Nanocapsules for Antioxidant Application. Journal of Analytical Methods in Chemistry. 2019;2019. DOI:10.1155/2019/2837406

© 2021 Mahajan et al.; This is an Open Access article distributed under the terms of the Creative Commons Attribution License (<http://creativecommons.org/licenses/by/4.0>), which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

Peer-review history:
The peer review history for this paper can be accessed here:
<https://www.sdiarticle5.com/review-history/77669>